

Date: Wednesday, 3/8/2006 10:43:22 AM
 User: Kim Johnston

Process Sheet

16

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 407 UTILITY POD ASSEMBLY
 Job Number : 26142
 Estimate Number : 12325
 P.O. Number : N/A Part Number : D407627013
 This Issue : 3/8/2006 S.O. No. : N/A Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : N/A
 Previous Run : N/A Material : N/A
 Written By : See COMMENT BELOW Due Date : 4/21/2006 Qty: 1 Um: Each
 Checked & Approved By : 06.03.08
 Comment : Est Rev:E Added Labels EC 01-07-10

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy blue file & create labels per PPP D407-627-013CHG004

DH 06/04/05

①

2.0 D407301011 Center Bracket Kit



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D407-301-011 Center Bracket kit

B22090 ✓

3.0 D407302011 Outboard Bracket Kit



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D407-302-011 Outboard Bracket kit

B22091 ✓

4.0 D2694 Pod Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2694 Side pod ass'y

B22299 ✓

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/8/2006 10:43:23 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 407 UTILITY POD ASSEMBLY

Job Number: 26142

Part Number: D407627013

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D2852

Label



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2852

Label

B23141

/

6.0

D2853

Label



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2853

Label

B11332

/

7.0

D2851154

Label



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2851-154

Label

B26147

/

8.0

AN35A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Qty Part Number Description Batch

6 AN3-5A

Bolt

M15205

/

9.0

AN960JD10

Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Qty Part Number Description Batch

6 AN960JD10

Washer

M19521

/

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/04/19
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 26142

Part Number: D407627013

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

MS210423

USE MS21042L3



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Qty Part Number Description Batch

6 MS21042-3 Nut (or L3) *M6 339*

Pu 4/4/6 ①

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Apply label D2851-154 & D2853 per PPP D407-627-013

Pu 4/4/19 ①

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SB 06/04/19 ①

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D407-627-013

Location:

PPP Rev: *0*

Pu 4/4/19 ①

14.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SD 06/04/19 ①

Job Completion



Lu 06-04-19

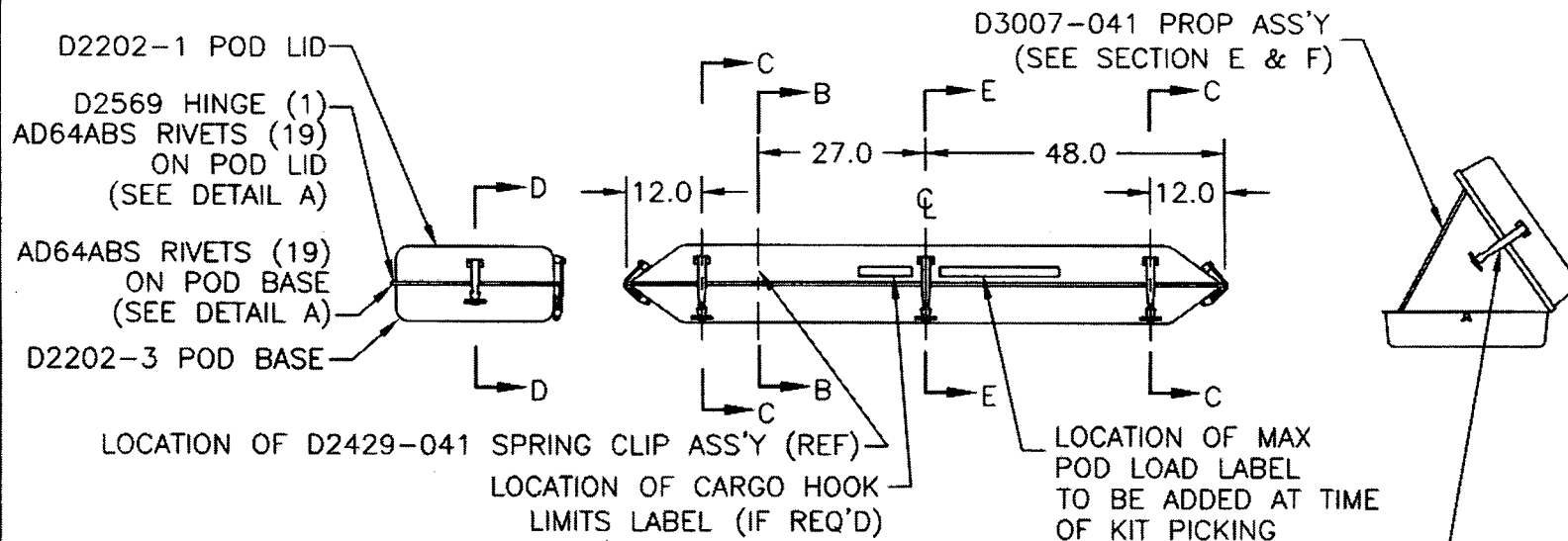
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

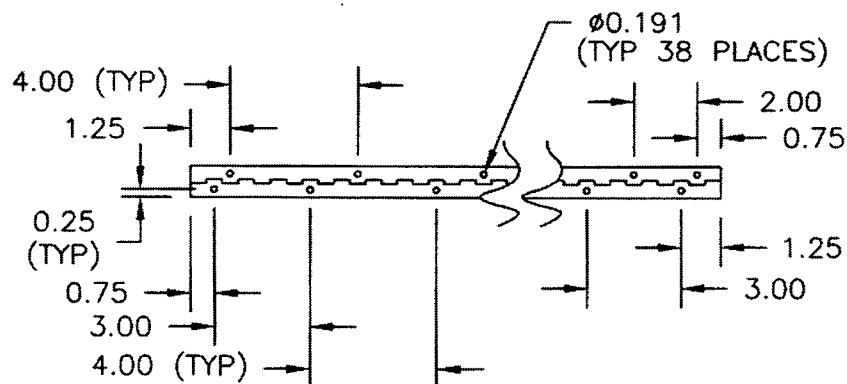
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

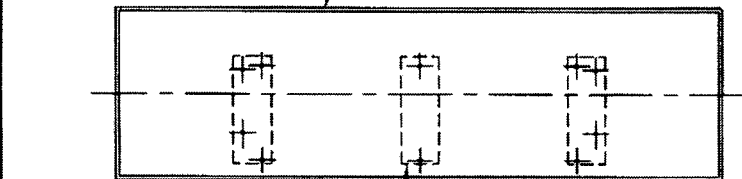
NOTE: Date & initial all entries



DETAIL A: HINGE
NOT TO SCALE



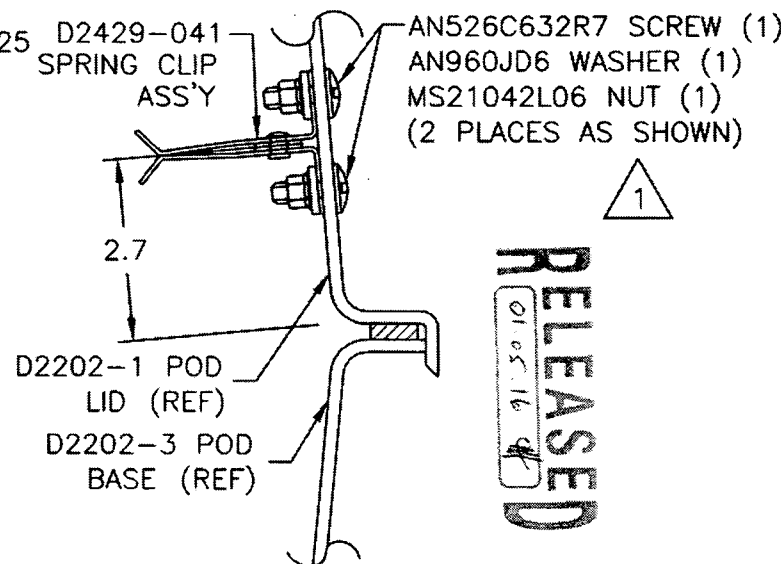
D2202-3 POD BASE (REF)
VIEW LOOKING DOWN



INSTALL D2462-1700 NEOPRENE
SEAL ALONG TOP INSIDE EDGE OF
LID (USE CONTACT CEMENT)

REFER

SECTION B-B
SCALE 2:3



RELEASED
01.05.16

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
01.05.08		D2694
DATE	TITLE	SCALE
	UTILITY POD ASSEMBLY	1:30
		REV. G
		SHEET 2 OF 4